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NEW 3p- 2SPIRO LADDER TYPE PHENYLENE MATERIALS: SYNTHESIS, PHYSICOCHEMICAL PROPERTIES AND APPLICATIONS IN OLEDs

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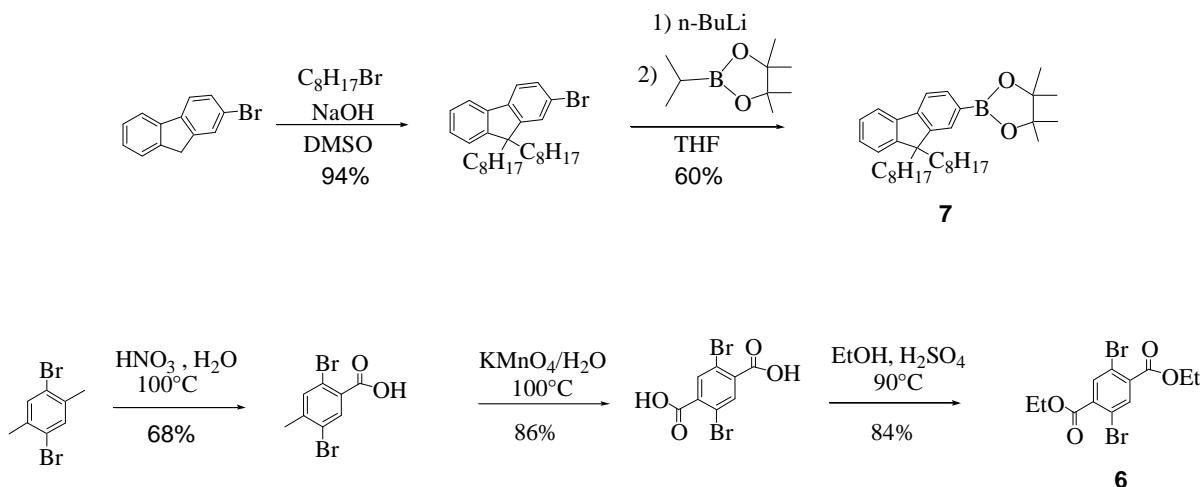
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Syntheses

9,9-dioctylfluorene-2-boronate ester **7** has been prepared according to literature procedures starting from commercially available 2-bromofluorene.^[1-3] Di-ester **6** was prepared according to a modified Tour procedure^[4] starting from 1,4-dibromo-2,5-dimethylbenzene in a two-step oxidation reaction followed by an esterification.¹



Scheme 1. Synthesis of **6** and **7**.

2,5-dibromo-4-methylbenzoic acid. 1,4-dibromo-2,5-dimethylbenzene (13.2 g, 50.0 mmol) was added to a solution of water (55 mL) and nitric acid (65%, 45 mL). The mixture was stirred for 6 days under reflux. Sublimated 2,5-dibromo-4-xylene was regularly reintroduced into the flask. After cooling, the white precipitate was filtered to give the title compound (6.1 g, 42%). Water (100 mL) was added to the filtrate. The nitric acid was neutralized by sodium carbonate (6.0 g). The filtrate was then carefully acidified by a solution of hydrochloric acid 37 % until pH=1 and extracted with diethyl ether (3×100 mL). The organic layers were dried (MgSO_4) and evaporated in *vacuo* to give the *title compound* (3.8 g, 26 %) as a colourless solid. M.p. 189 °C (ethanol) (lit.;^[4] m.p. 193-195 (hexane/ether)); ^1H NMR (300 MHz; [D6] DMSO) δ =13.58 (br s, 1H; exch D_2O , OH), 7.92 (s, 1H; ArH), 7.72 (s, 1H; ArH), 2.35 ppm (s, 3H; Me); ^{13}C NMR (75 MHz; [D6] DMSO) d =165.6 (C), 142.6 (C), 135.8 (C), 133.8 (C), 132.1 (C), 122.9 (CH), 119.2 (CH), 21.9 ppm (Me) ; IR (KBr) n = 3100-2535 (OH), 1678 (C=O), 1586, 1474, 1428, 1375, 1340, 1300, 1256, 1142, 1056 cm⁻¹; elemental analysis calcd (%) for $\text{C}_8\text{H}_6\text{O}_2^{79}\text{Br}_2$: C, 32.69; H, 2.06; found C, 32.59; H, 2.06.

2,5-dibromoterephthalic acid. Potassium permanganate (8.69 g, 55.0 mmol) was added to a mixture of 2,5-dibromo-4-methylbenzoic acid (6.62 g, 19.5 mmol) and water (50 mL). The mixture was stirred under reflux for 6 days. Then the mixture was filtered on celite. The filtrate was acidified until discolouration. The precipitate was filtered to give the *title compound* (5.70 g, 86%) as a colourless solid. M.p. 296 °C (ethanol) (lit.;^[4] m.p. 308-316); ^1H NMR (300 MHz; DMSO d6) d =8.00 ppm (s, 2H; ArH), (no OH signal observed); ^{13}C NMR (75 MHz; [D6] DMSO) d =165.5 (C), 137.0 (C), 134.9 (C), 118.8 ppm (CH); IR (KBr) n = 3095, 3000- 2520 (OH), 1701 (C=O), 1472, 1397, 1295, 1247, 1136, 1057 cm⁻¹; HRMS (EI): m/z calcd for $\text{C}_8\text{H}_4\text{O}_4^{79}\text{Br}_2$: 321.84763 [M] $+\bullet$; found: 321.8484.

¹ As also observed by Tour and coworkers, the direct oxidation of the two methyl groups of 1,4-dibromo-2,5-dimethylbenzene led to very low yield of the corresponding di-carboxilic acid (<5%).

Diethyl 2,5-di-bromoterephthalate 6. Concentrated sulfuric acid (6.67 g, 3 mL, 68.0 mmol, 98%) was added to a mixture of 2,5-dibromoterephthalic acid (5.50 g, 17.0 mmol) and ethanol (150 mL). The mixture was stirred under reflux for 3 days. The solvent was then evaporated in *vacuo* and the residue was purified by column chromatography on silica gel eluting with dichloromethane to give the *title compound* (5.72 g, 84%) as a colourless solid. M.p. 121 °C (methanol); ¹H NMR (300 MHz; CDCl₃) δ =8.01 (s, 2H; ArH), 4.40 (q, *J*= 7.2 Hz, 4H; CH₂), 1.40 ppm (t, *J*= 7.2 Hz, 6H; Me); ¹³C NMR (75 MHz; CDCl₃) δ =164.1 (C), 136.4 (C), 135.7 (C), 120.0 (CH), 62.3 (CH₂), 14.1 ppm (Me); IR (KBr) *n* = 3095, 3037, 2980, 2933, 2868, 1723 (C=O), 1686, 1474, 1369, 1286, 1244, 1131, 1058, 1015 cm⁻¹; HRMS (EI): *m/z* calcd for C₁₂H₁₂O₄⁷⁹Br₂: 377.9124 [M]+•; found: 377.9124.

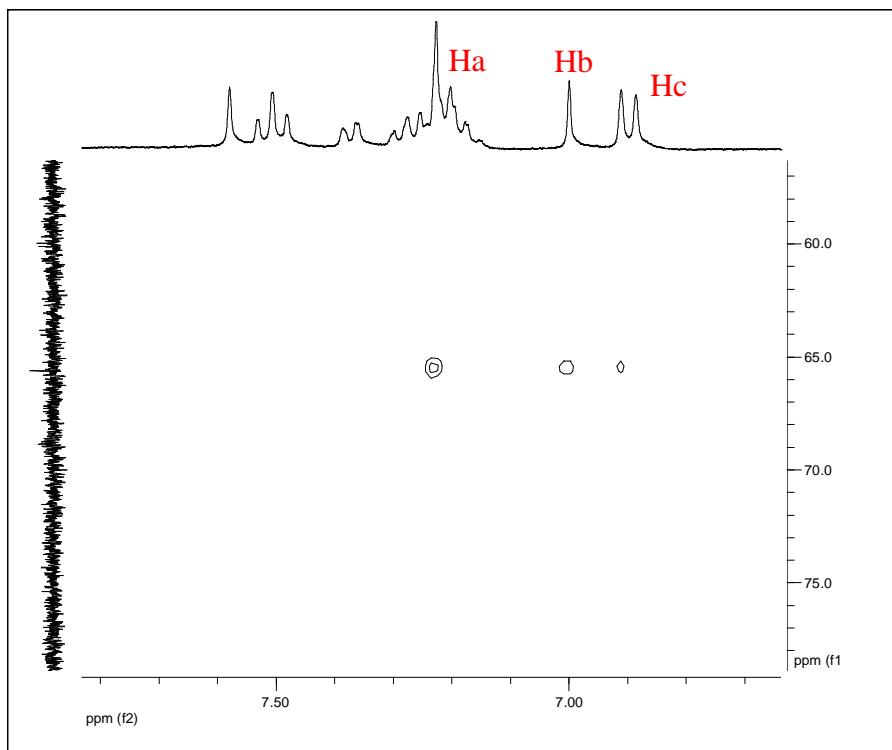


Figure 1. Portion of the HMBC spectrum (CD_2Cl_2) of **2**

X-Ray

8:

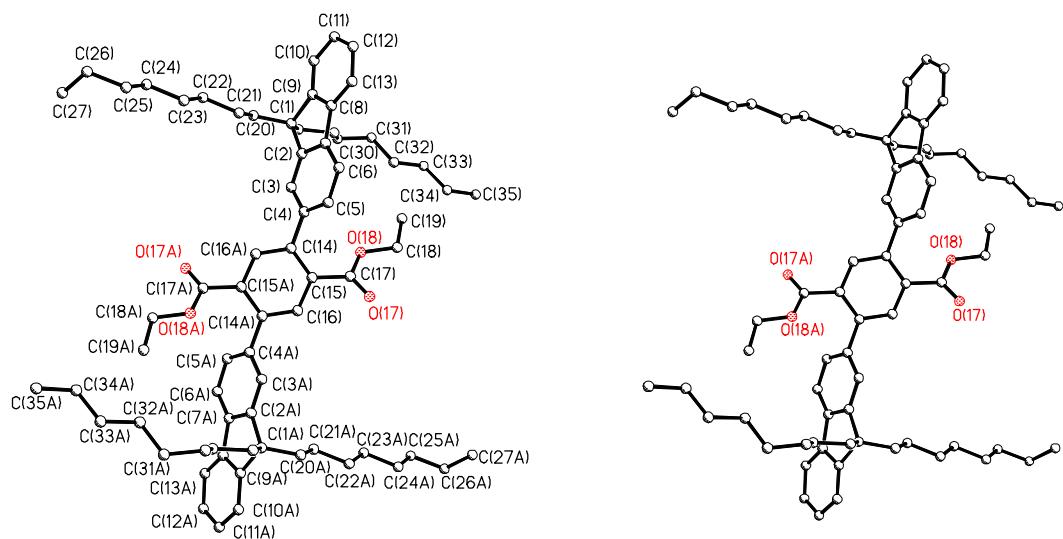


Figure 2. Molecular structure of **8** from single crystal X-Ray diffraction data (hydrogen atoms have been omitted for clarity).

2:

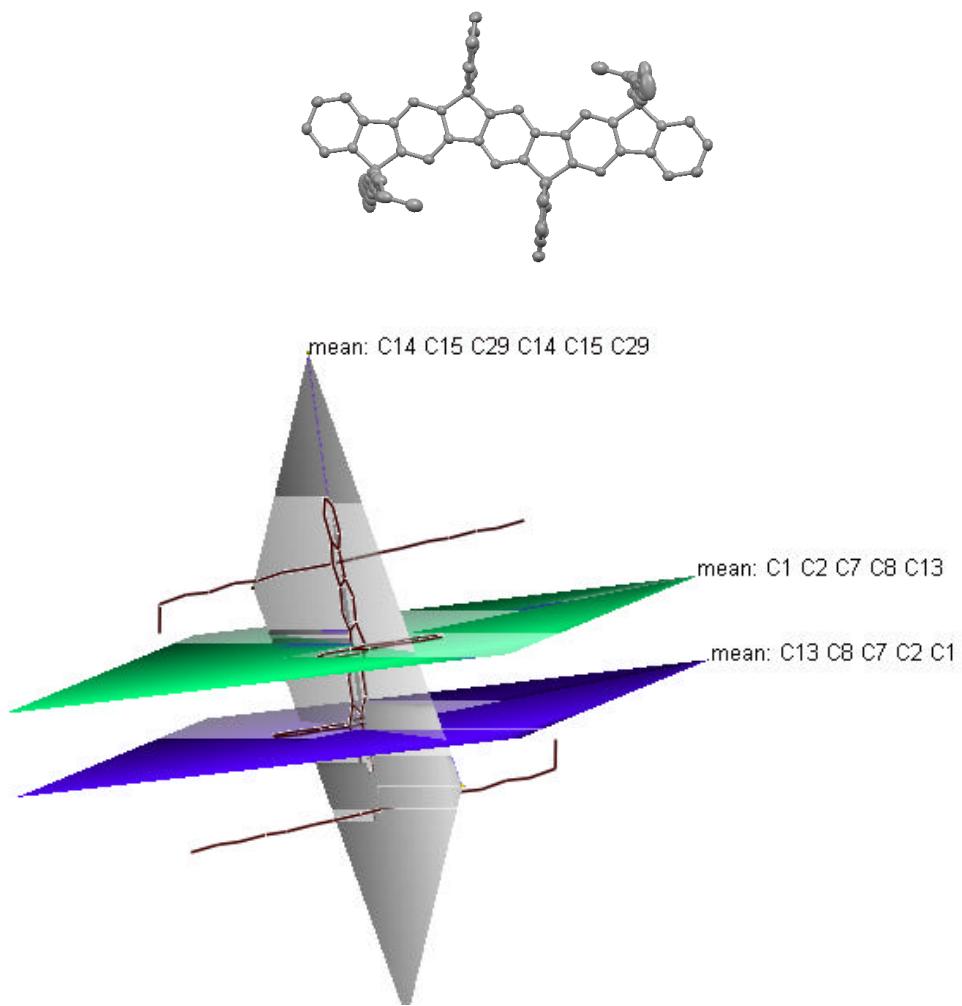


Figure 3. Molecular structure of **2** from single crystal X-Ray diffraction data (hydrogen atoms have been omitted for clarity).

The angle between the plane C14/ C15/C29/C14/ C15/C29 (grey) and the planes C1/C2/C7/C8/C13/ (green) is **86.2°**.

Thermogravimetric analysis

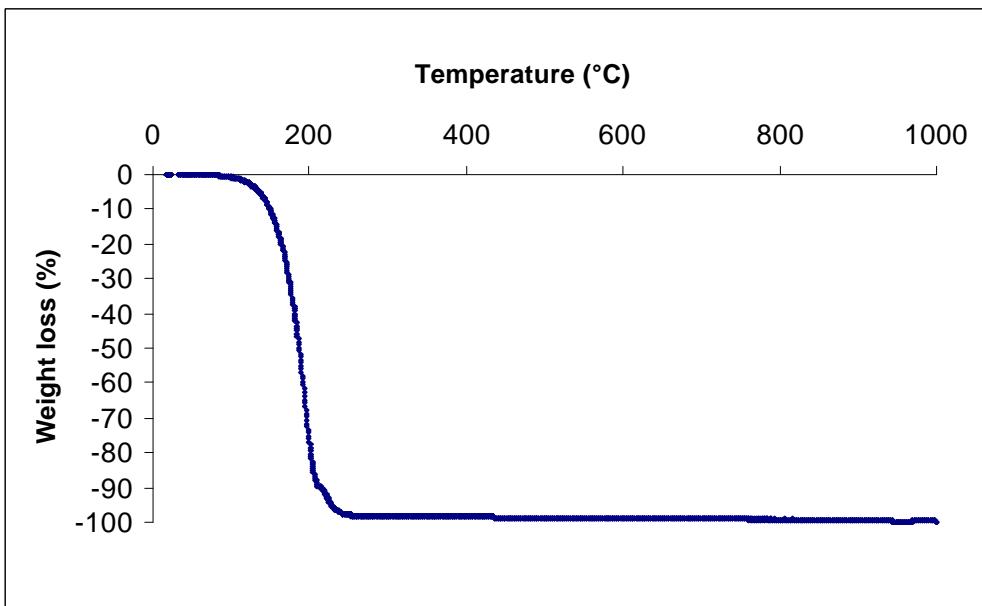


Figure 4. 9-Fluorenone ($T_d=135^\circ\text{C}$)

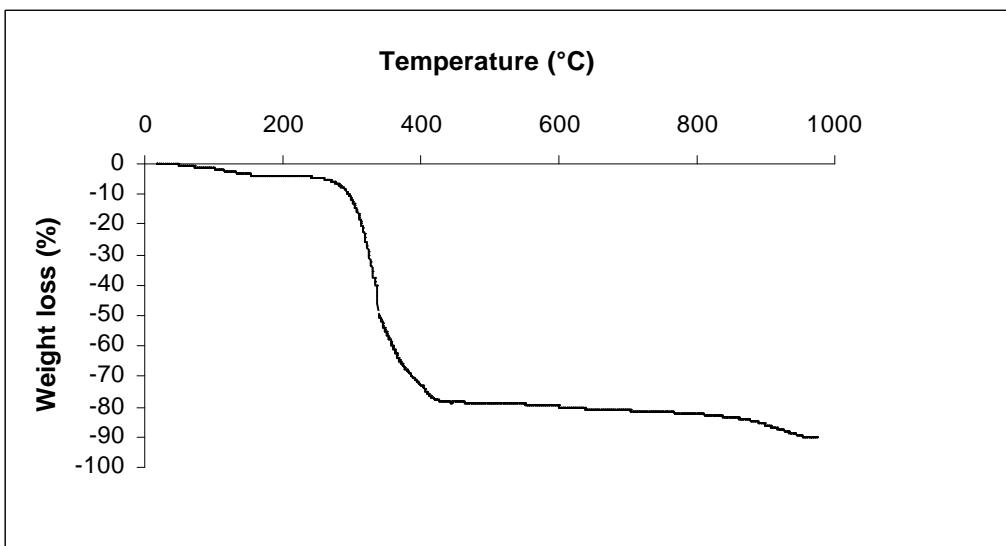


Figure 5. Indeno[1,2-b]fluorene-6,12-dione **3** ($T_d=265^\circ\text{C}$)

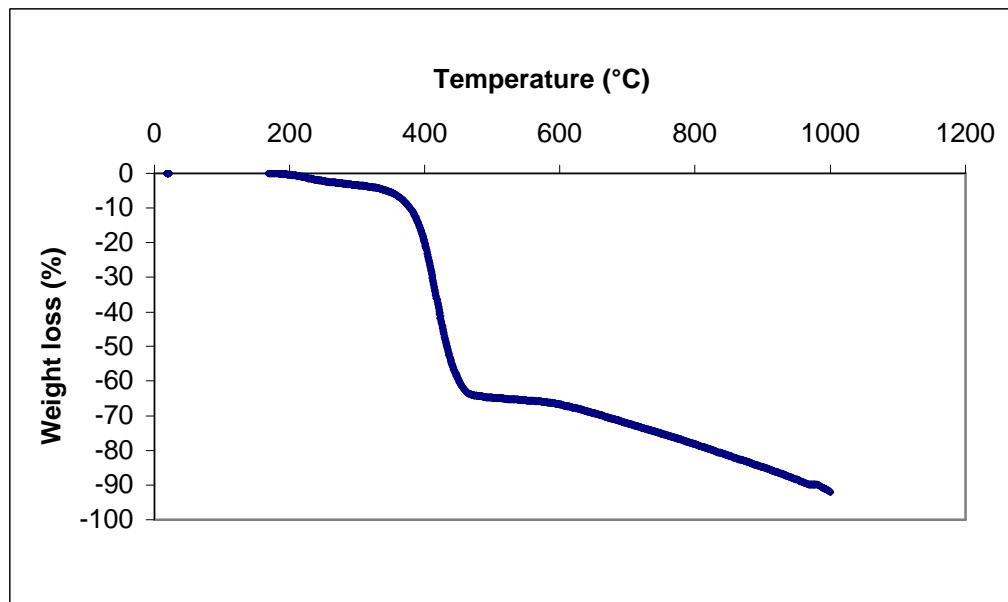


Figure 6. Mono ketone **13** ($T_d=345^{\circ}\text{C}$)

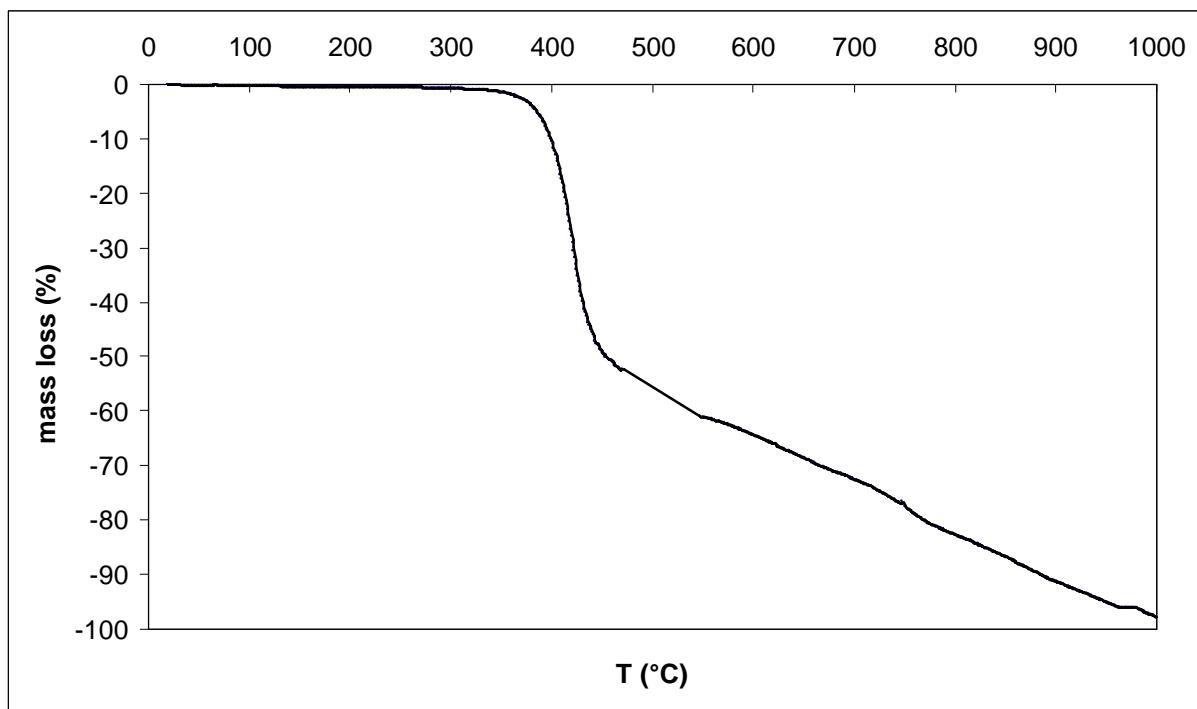


Figure 7. Diketone **10** ($T_d=385^{\circ}\text{C}$)

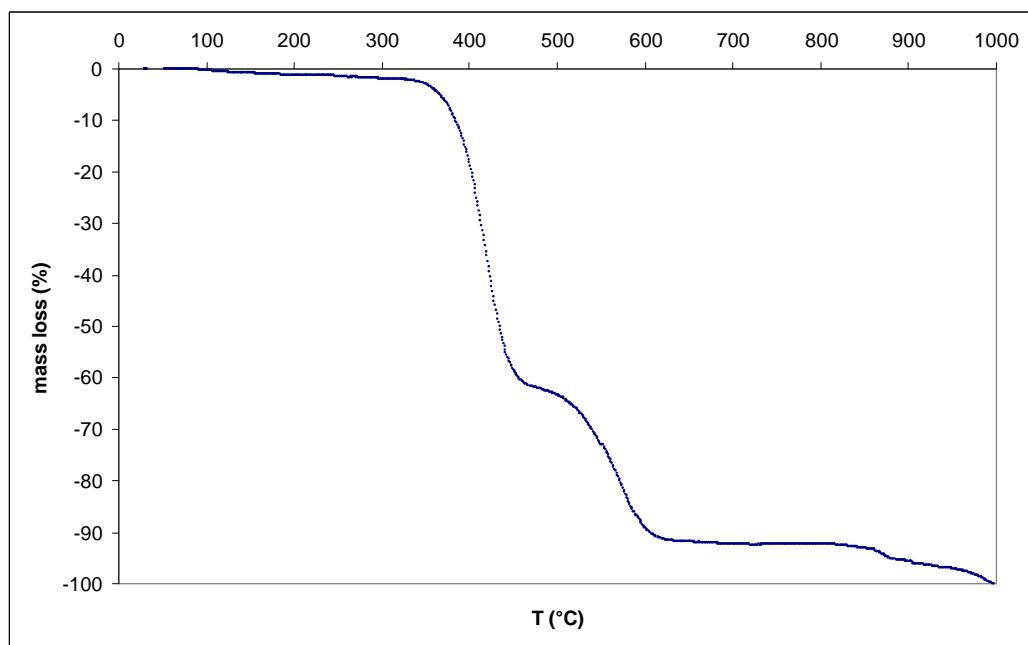


Figure 8. Dispiro **2** ($T_d=365^\circ\text{C}$)

Electrochemistry

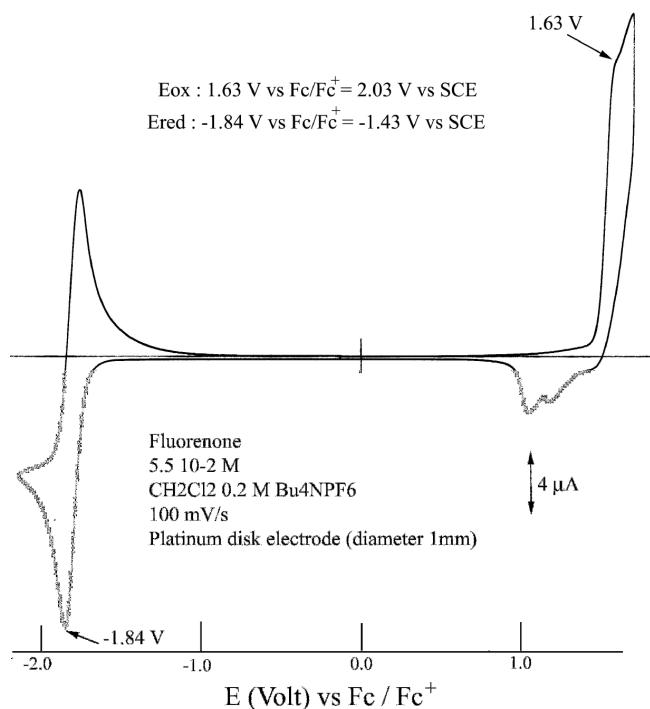


Figure 9. 9-Fluorenone

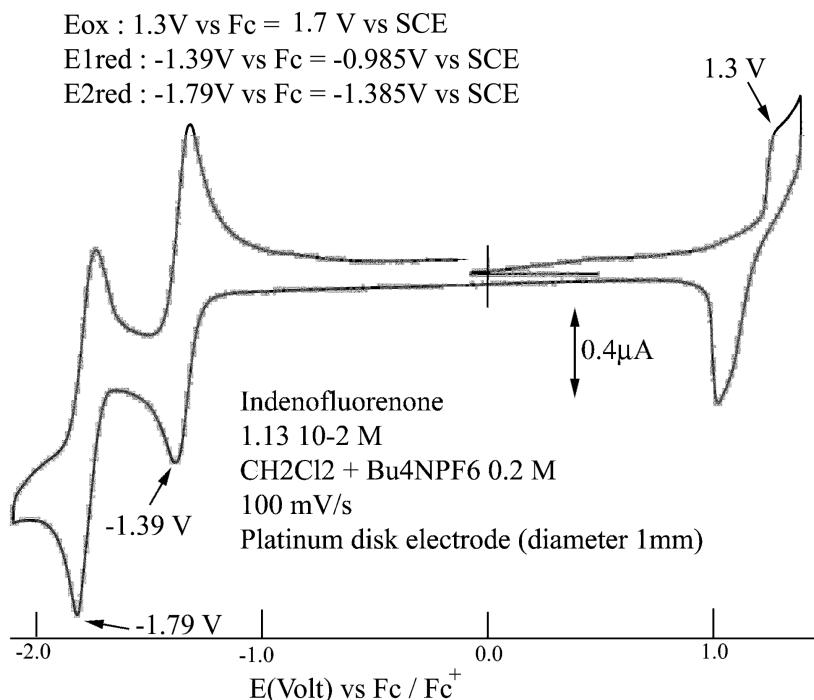


Figure 10. Indeno[1,2-b]fluorene-6,12-dione 3

Microscopy

Comparative studies by microscopy of the thin films qualities depending of the deposition process: Spin coating *vs.* evaporation ($\times 20$).

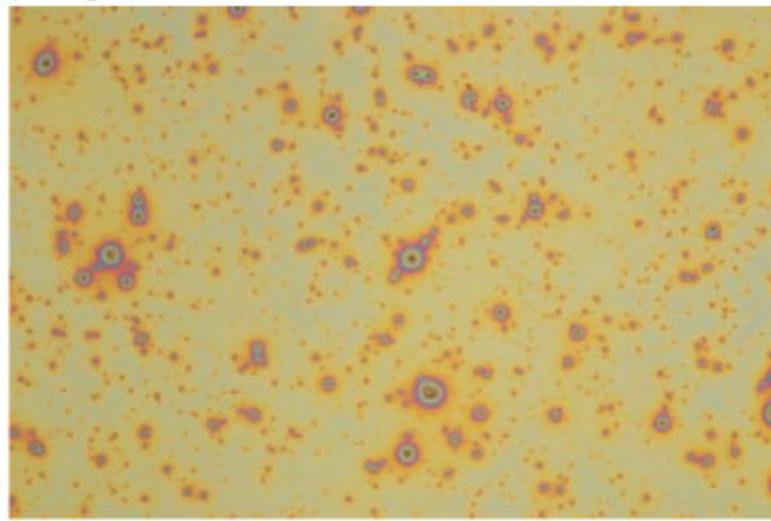


Figure 11. Image of a thin film deposited by spin coating.

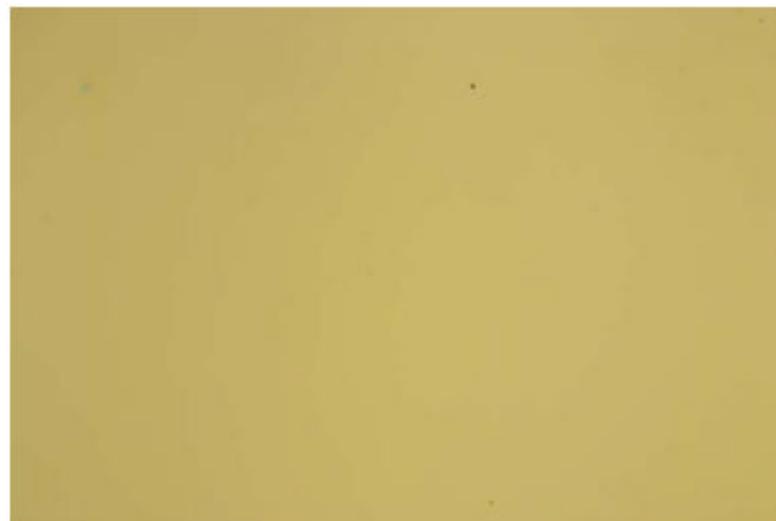


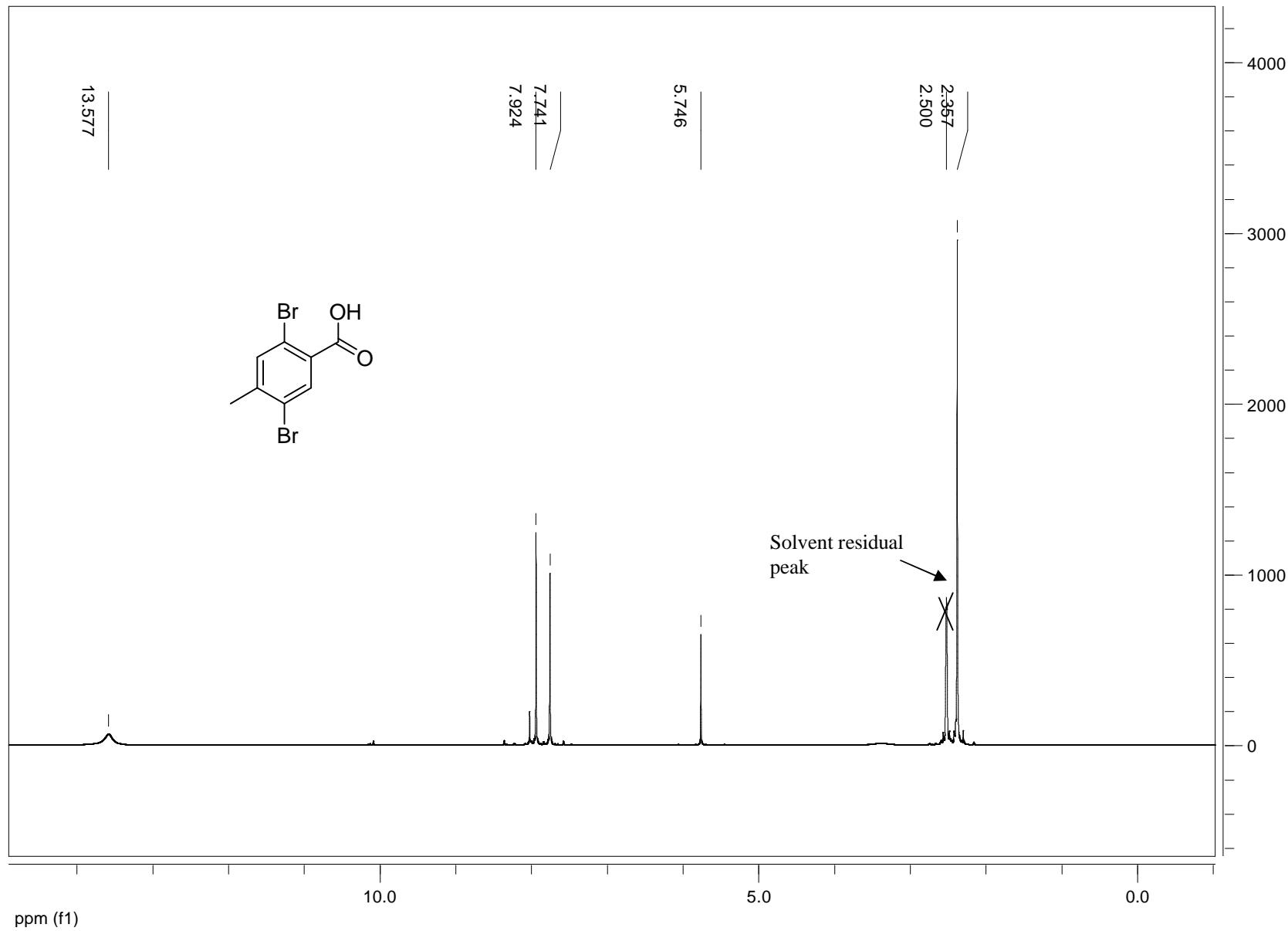
Figure 12. Image of a thin film deposited by evaporation process.

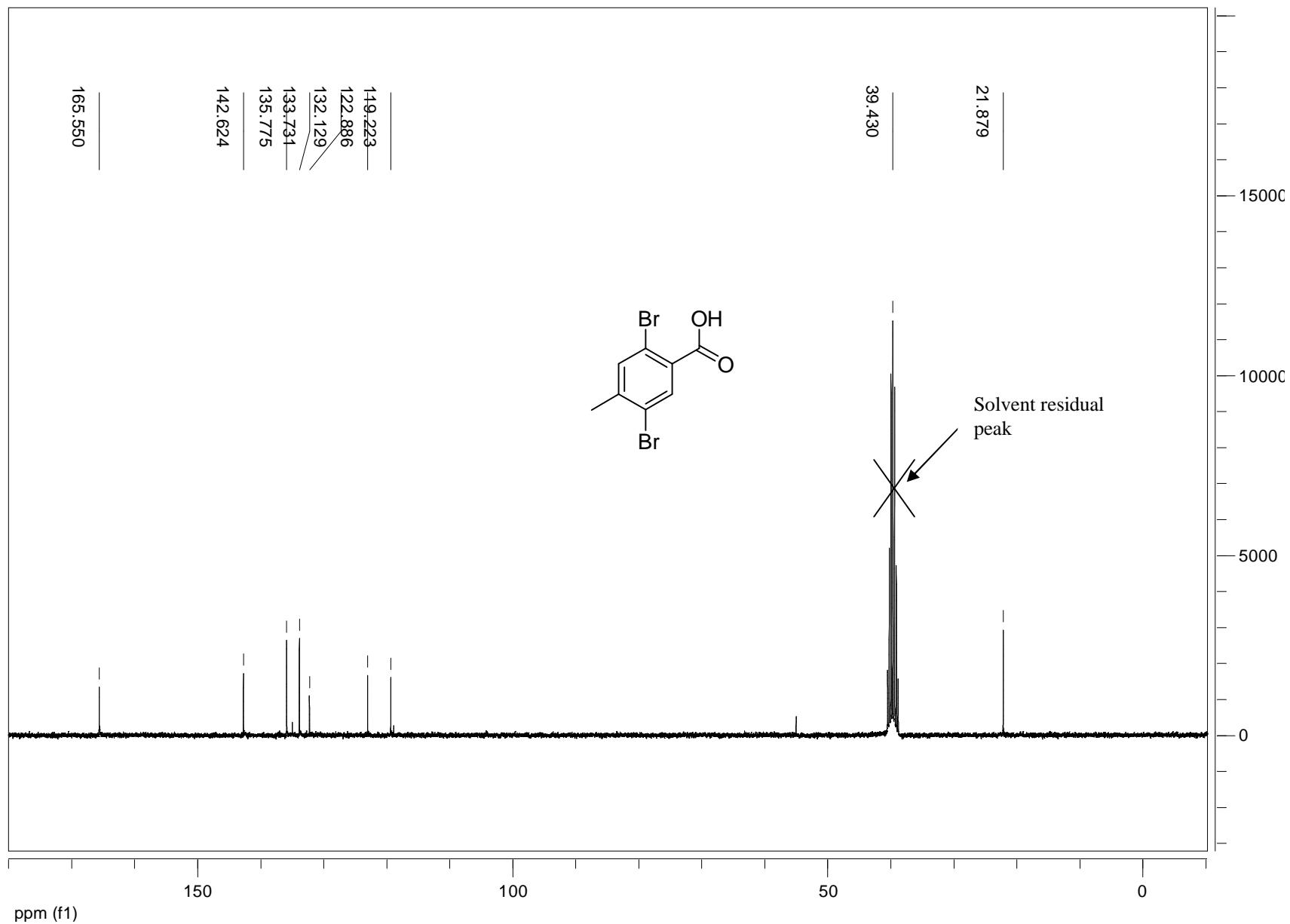
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- [3] Li, T.; Yamamoto, T.; Lan, H.-L.; Kido, J. *Polym. Adv. Technol.* **2004**, *15*, 266-269.
- [4] Lamba, J. J. S.; Tour, J. M. *J. Am. Chem. Soc.* **1994**, *116*, 11723-11736.

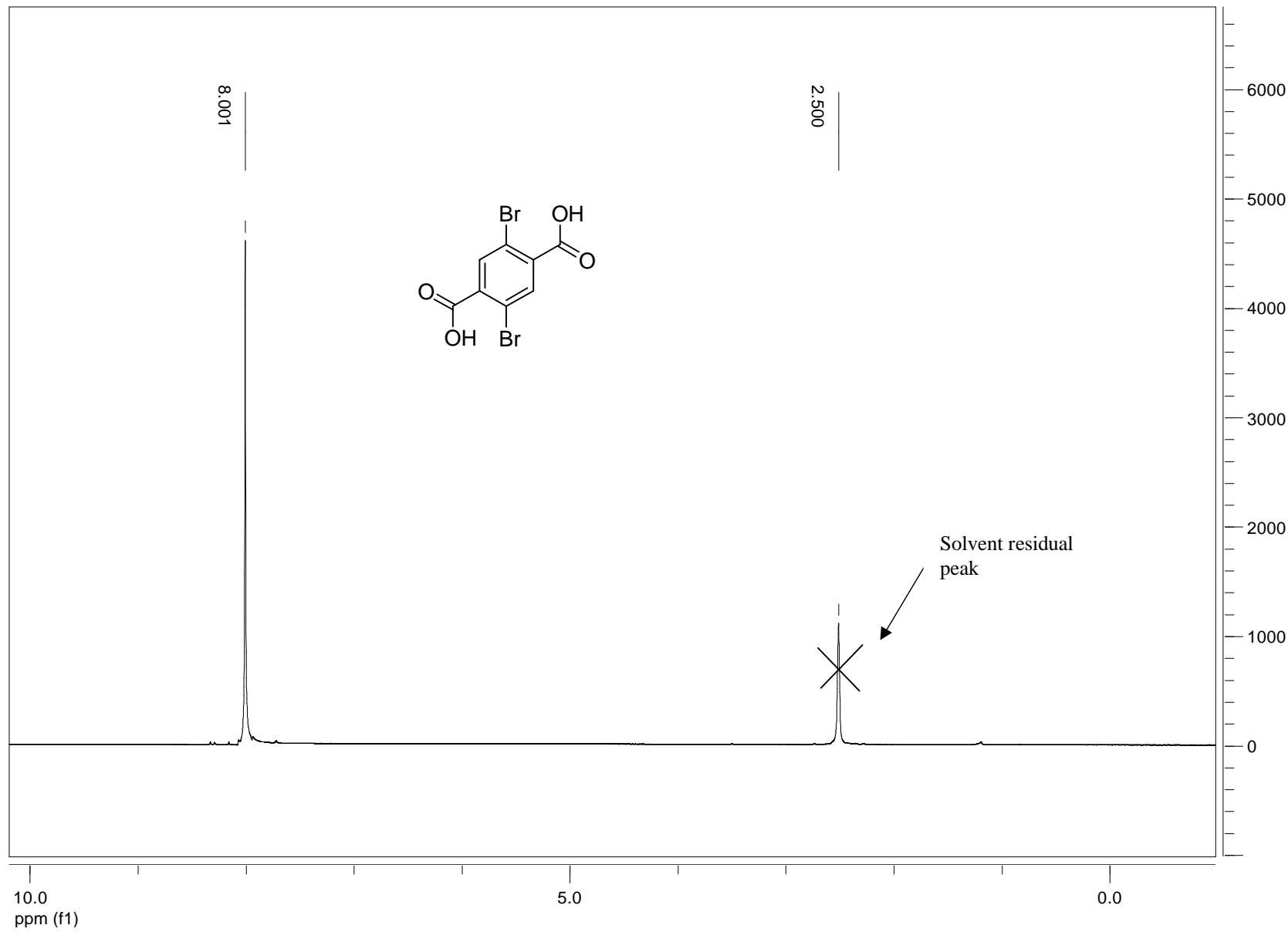
Copy of ^1H and ^{13}C NMR spectra

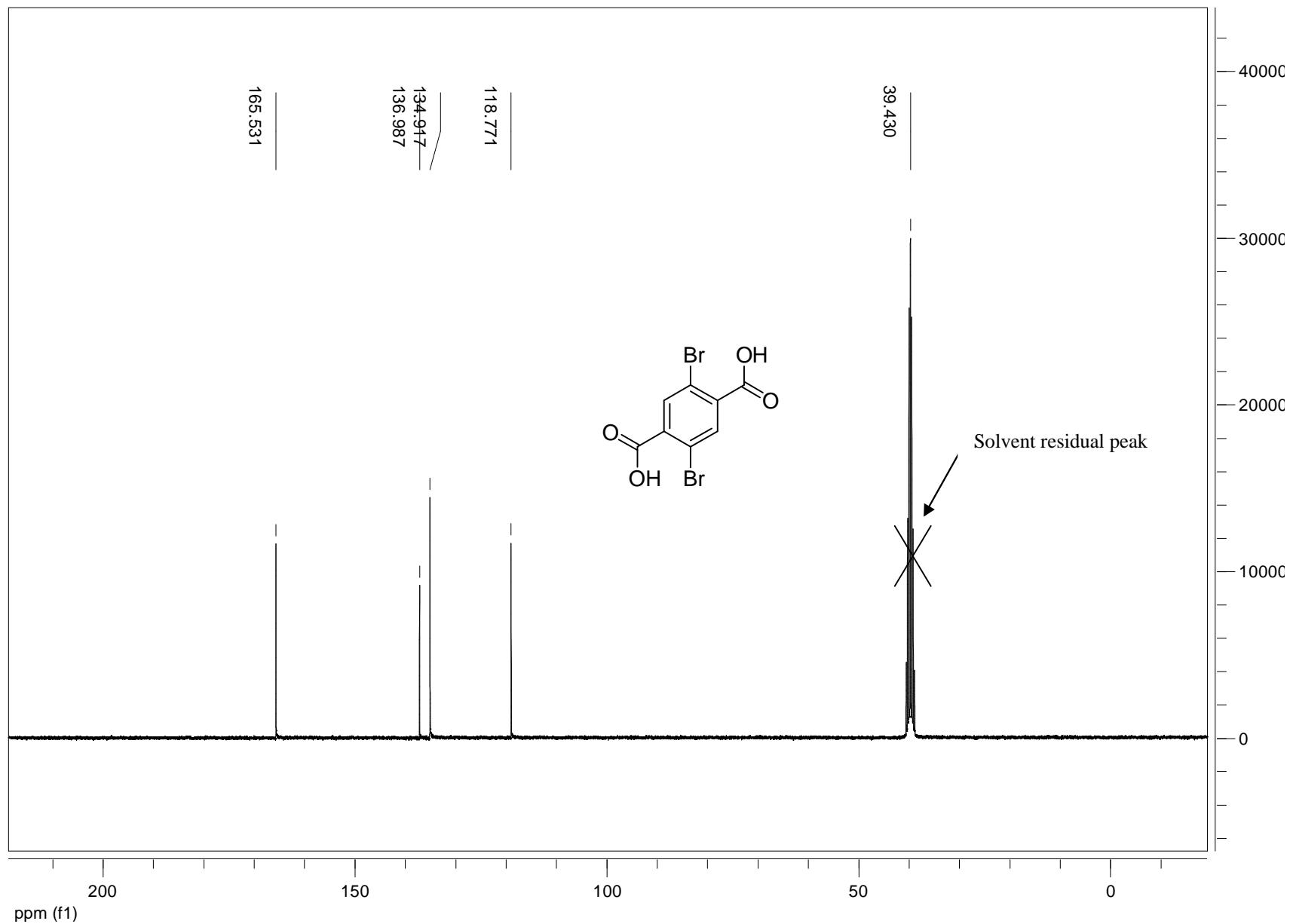
2,5-dibromo-4-methylbenzoic acid (d6-DMSO)



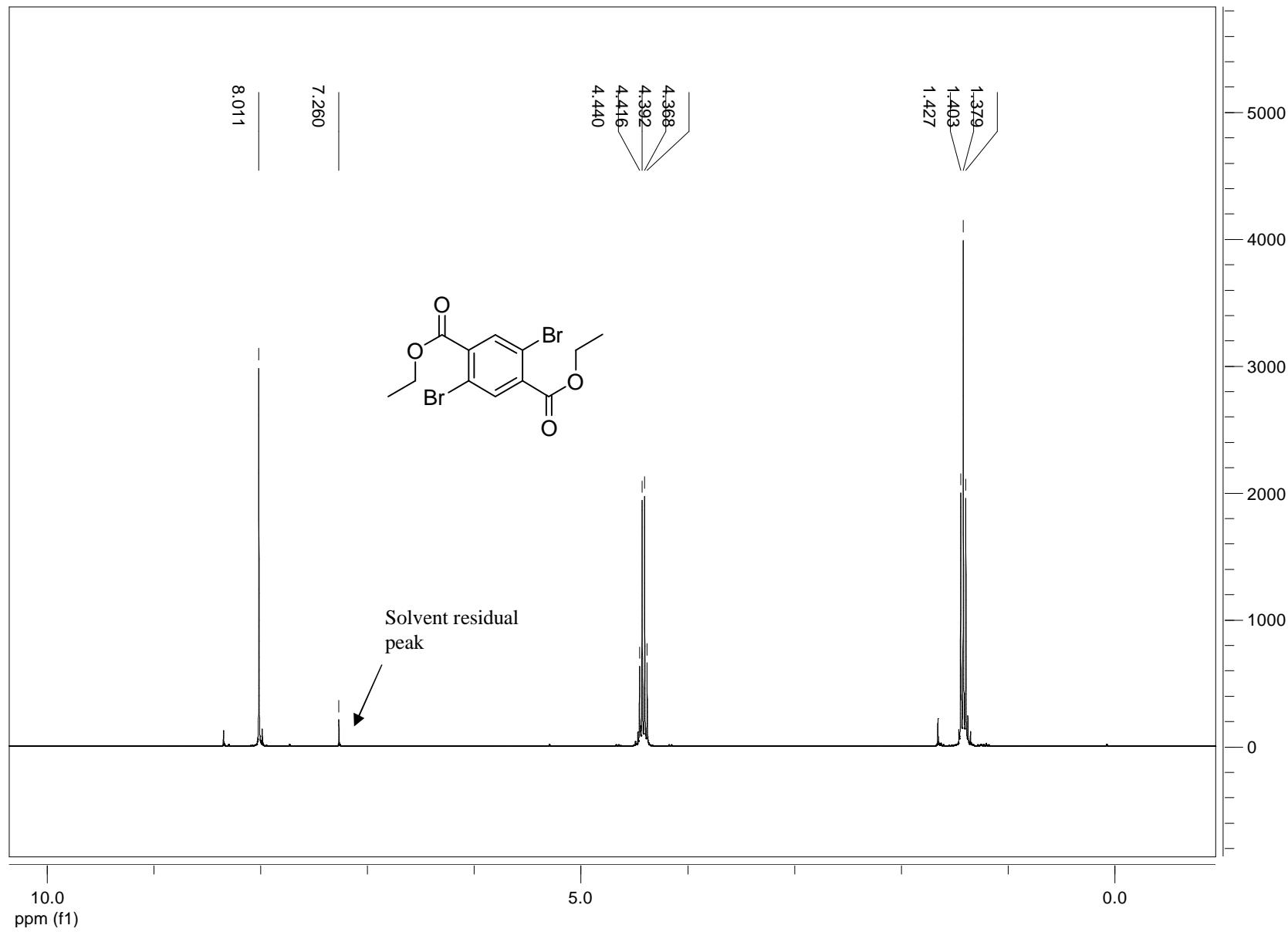


2,5-dibromoterephthalic acid (d6-DMSO)

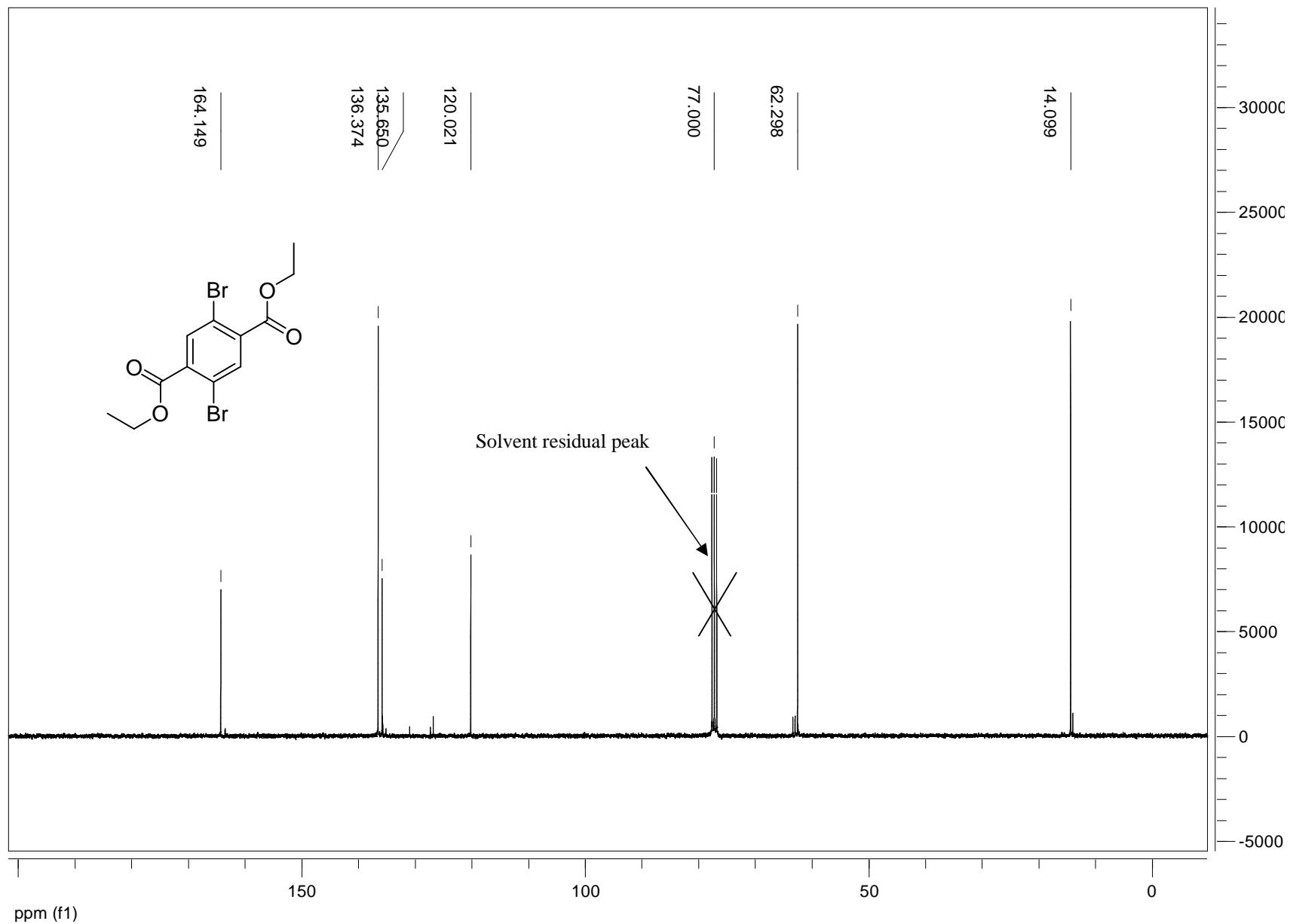




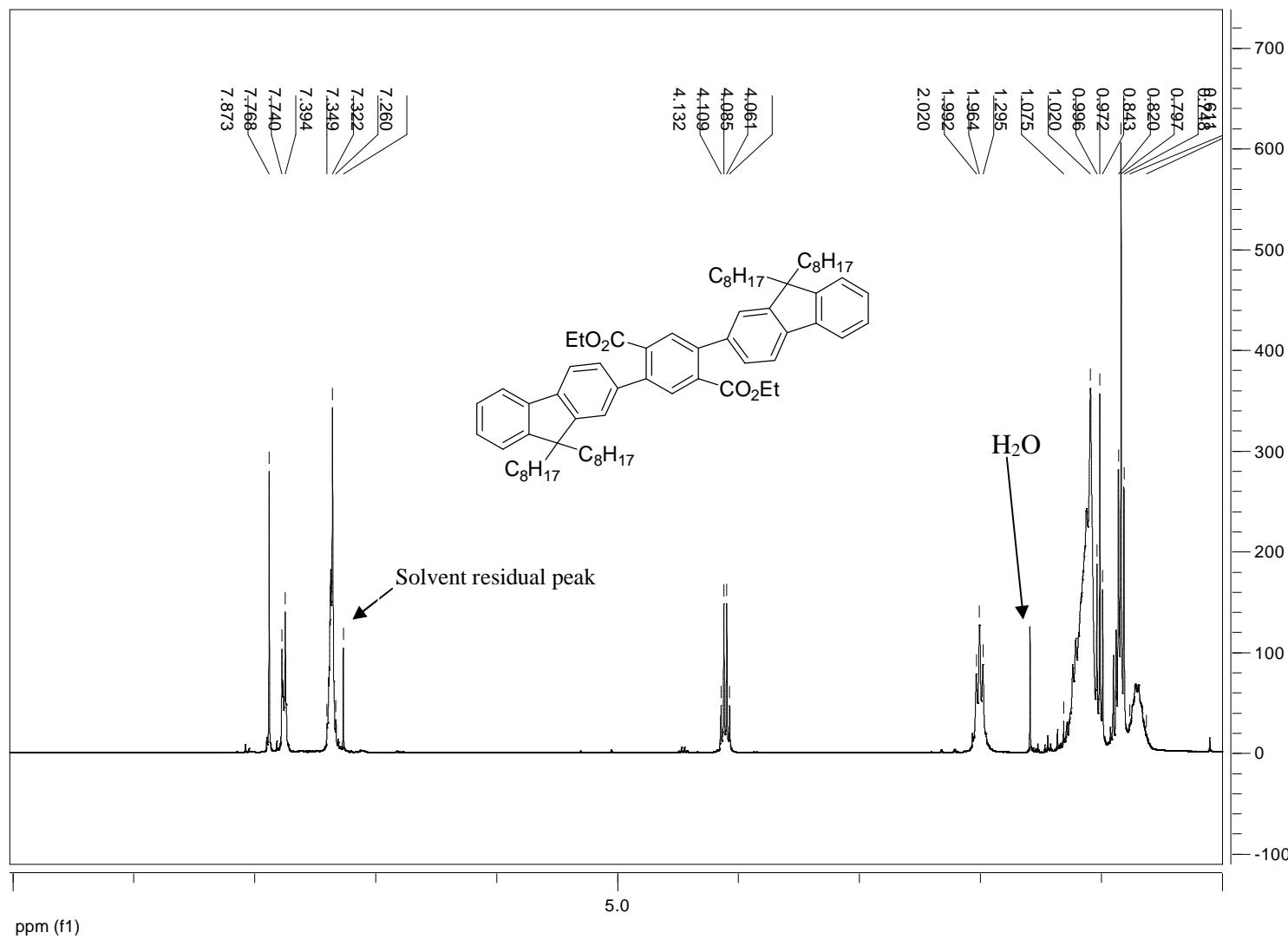
Diethyl 2,5-dibromoterephthalate 6 (CDCl₃)

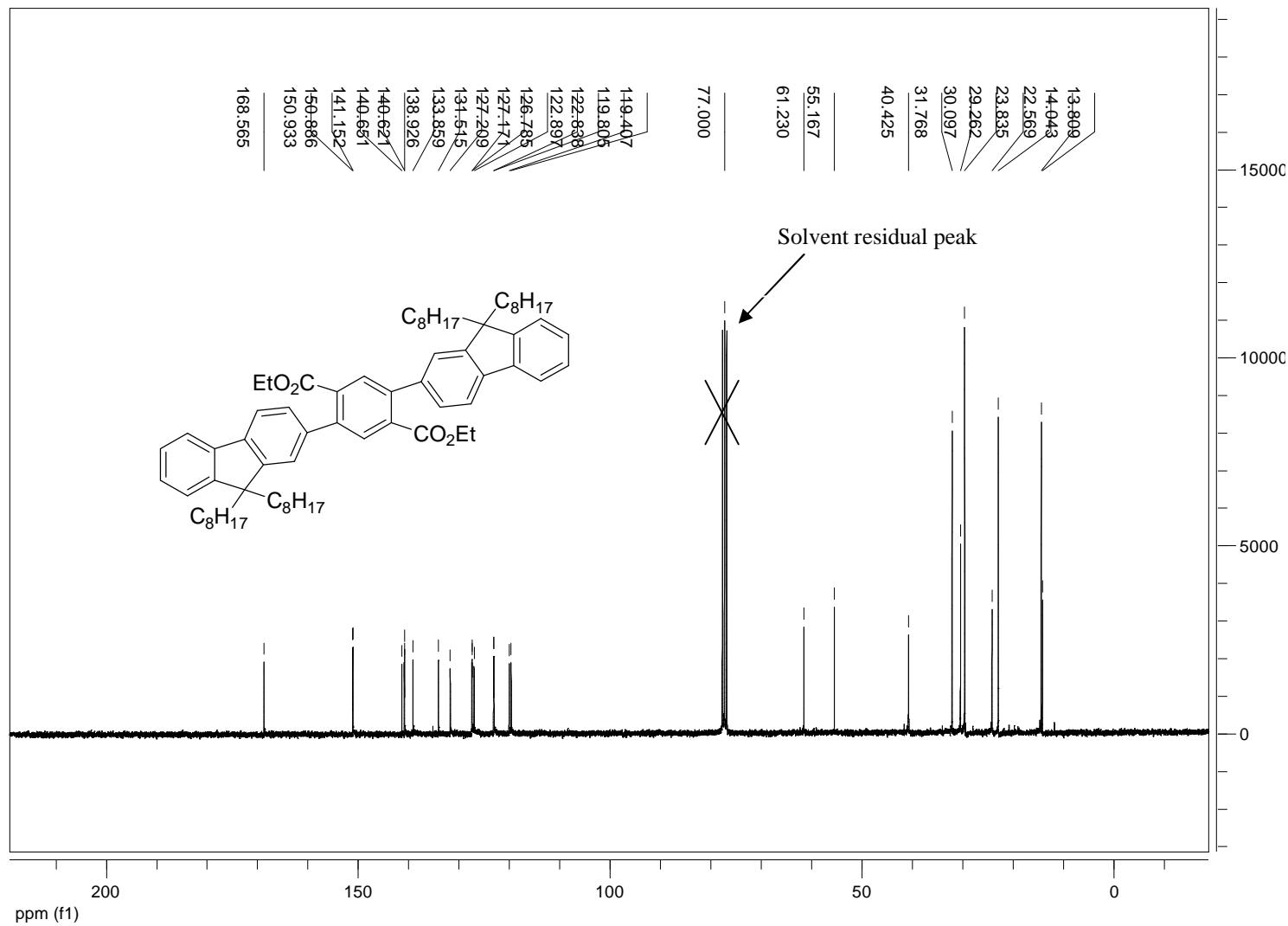


Solvent residual
peak

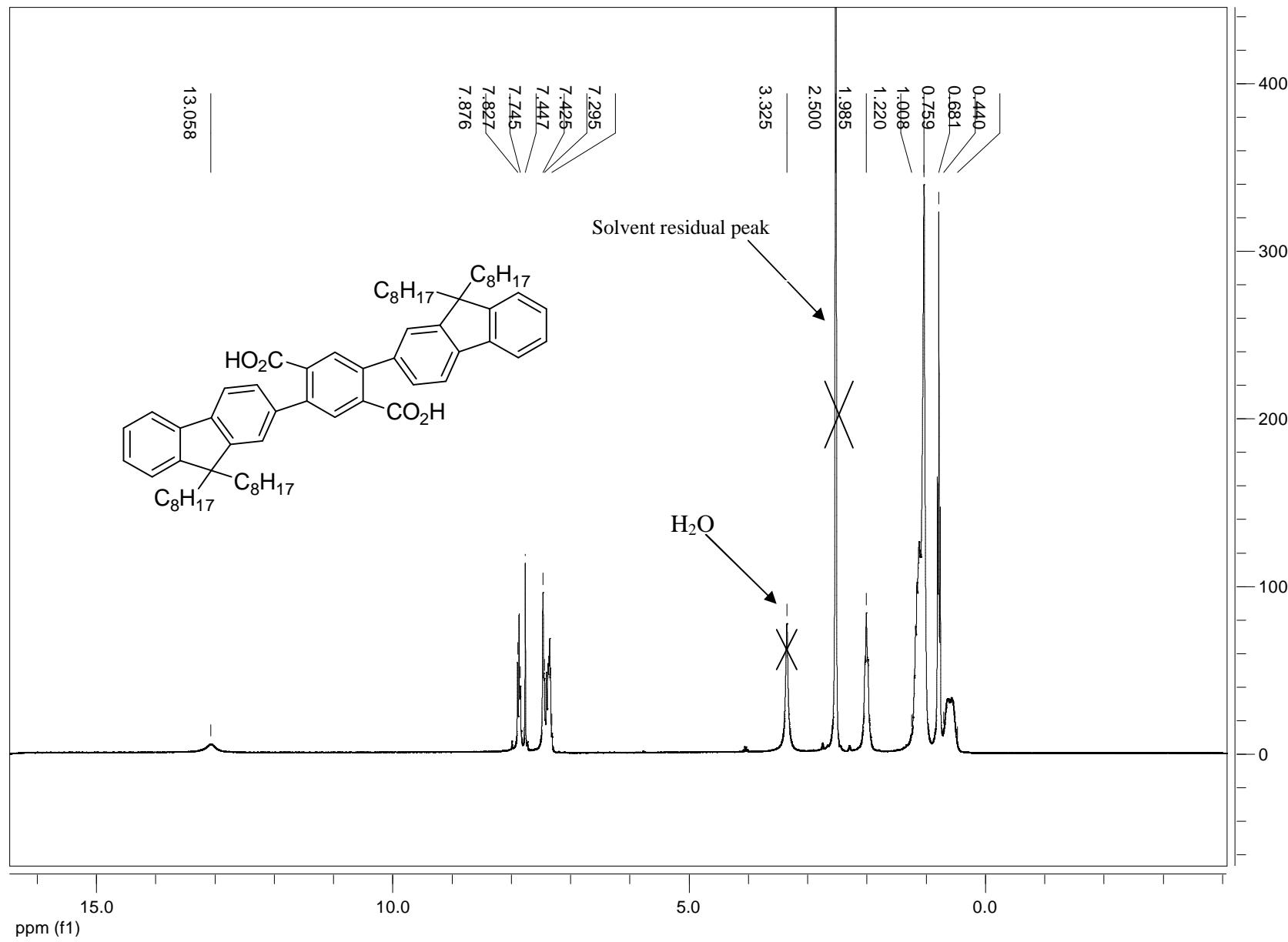


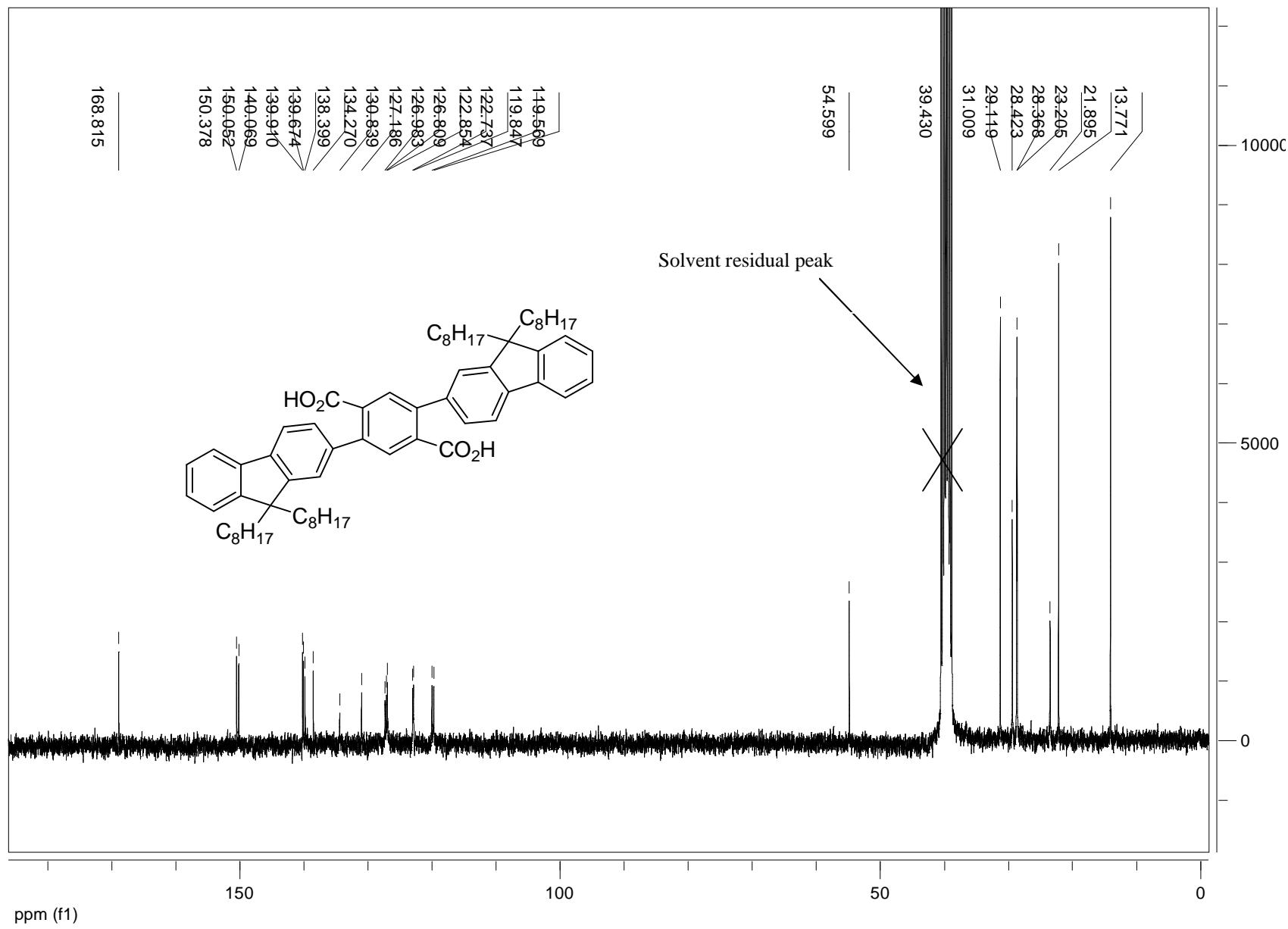
Diethyl 2,5-bis(9, 9-dioctyl-9*H*-fluoren-2-yl)terephthalate 8 (CDCl₃)



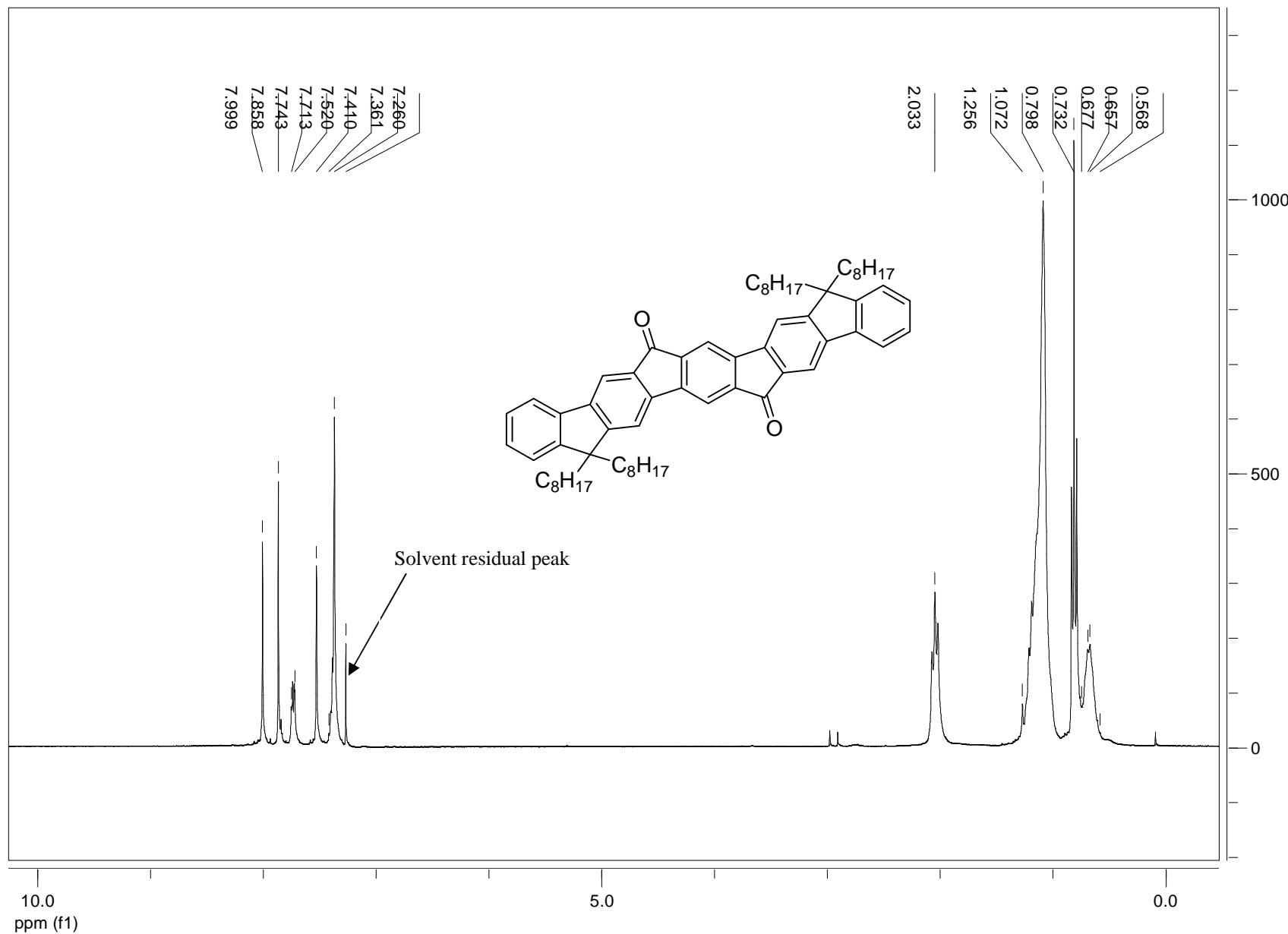


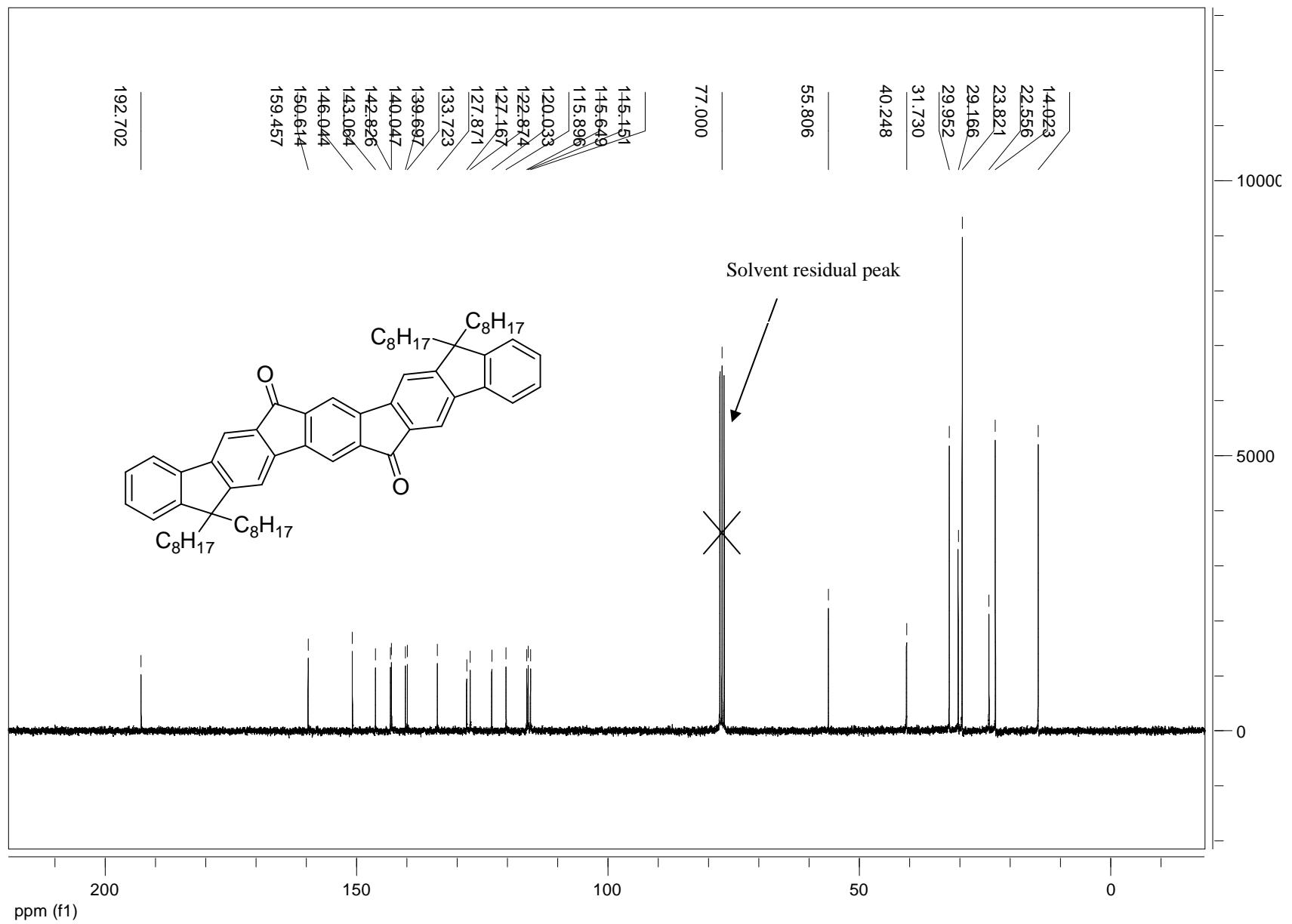
2,5-bis(9,9-dioctyl-9*H*-fluoren-2-yl)terephthalic acid 9 (d6-DMSO)



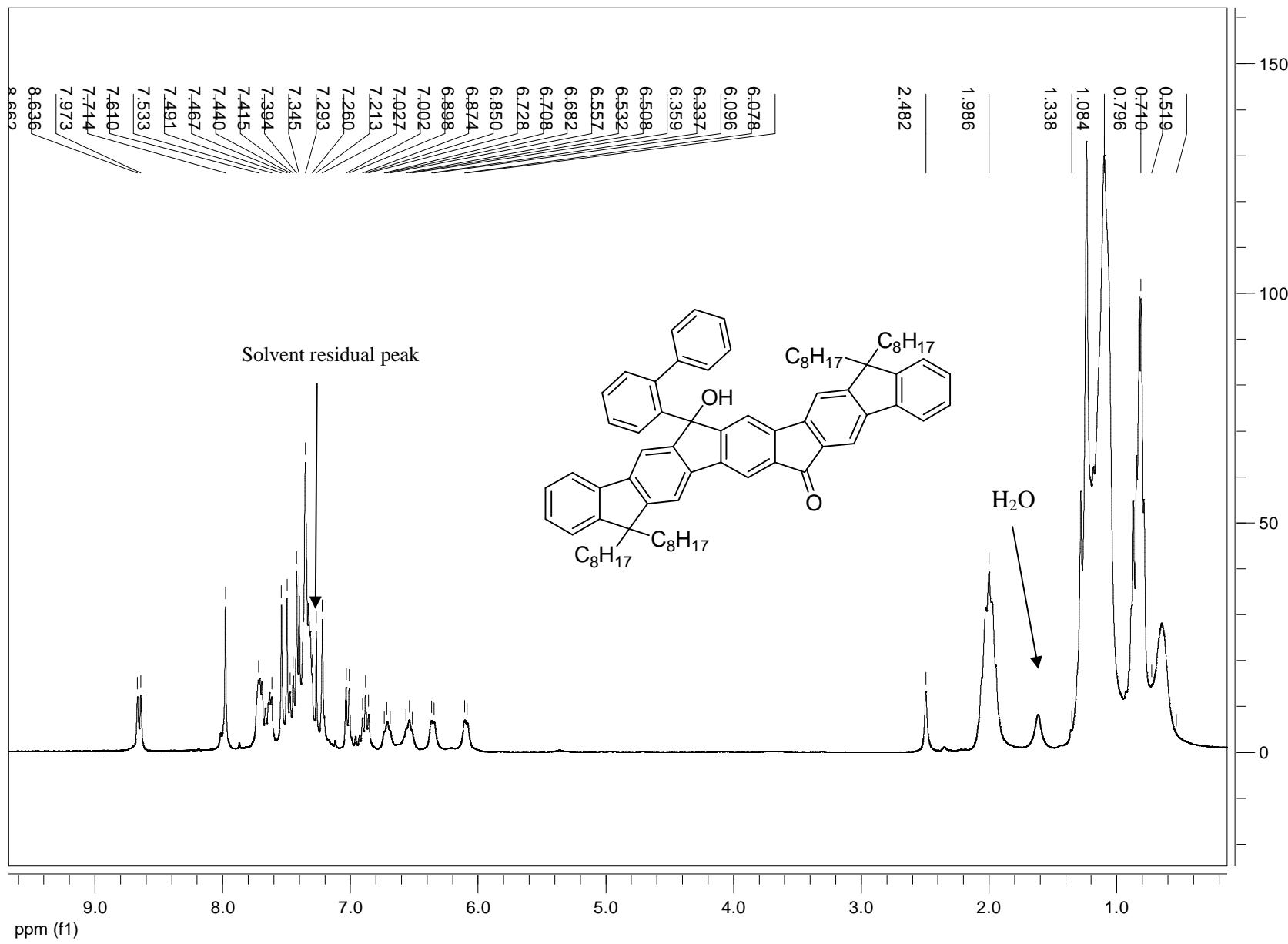


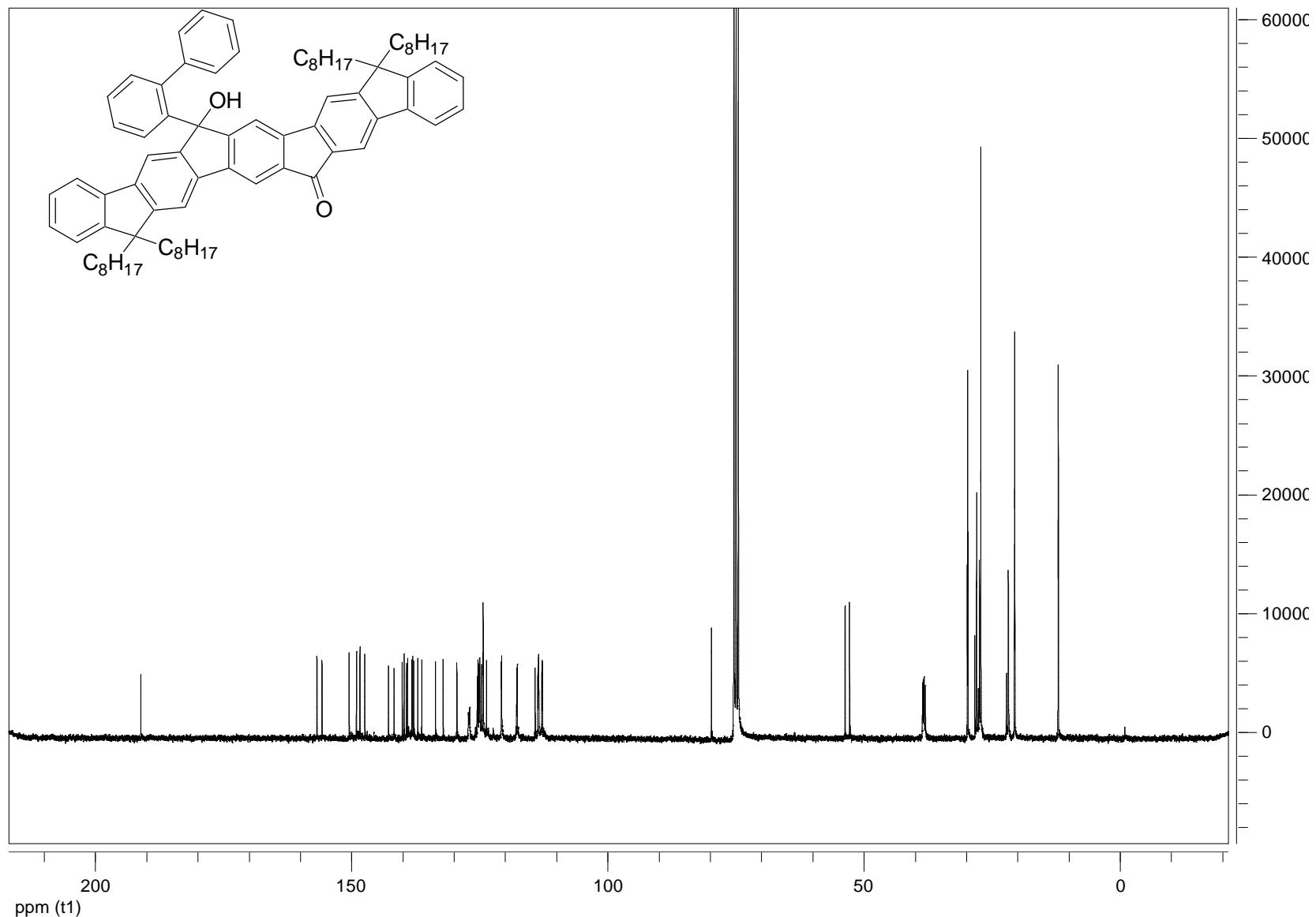
9,9,18,18-tetraoctyl-9, 18-dihydrobenzo[5,6]-s- indaceno[1,2-*b*]indeno[2,1-*h*]fluorene-6,15-dione
10 (CDCl₃)



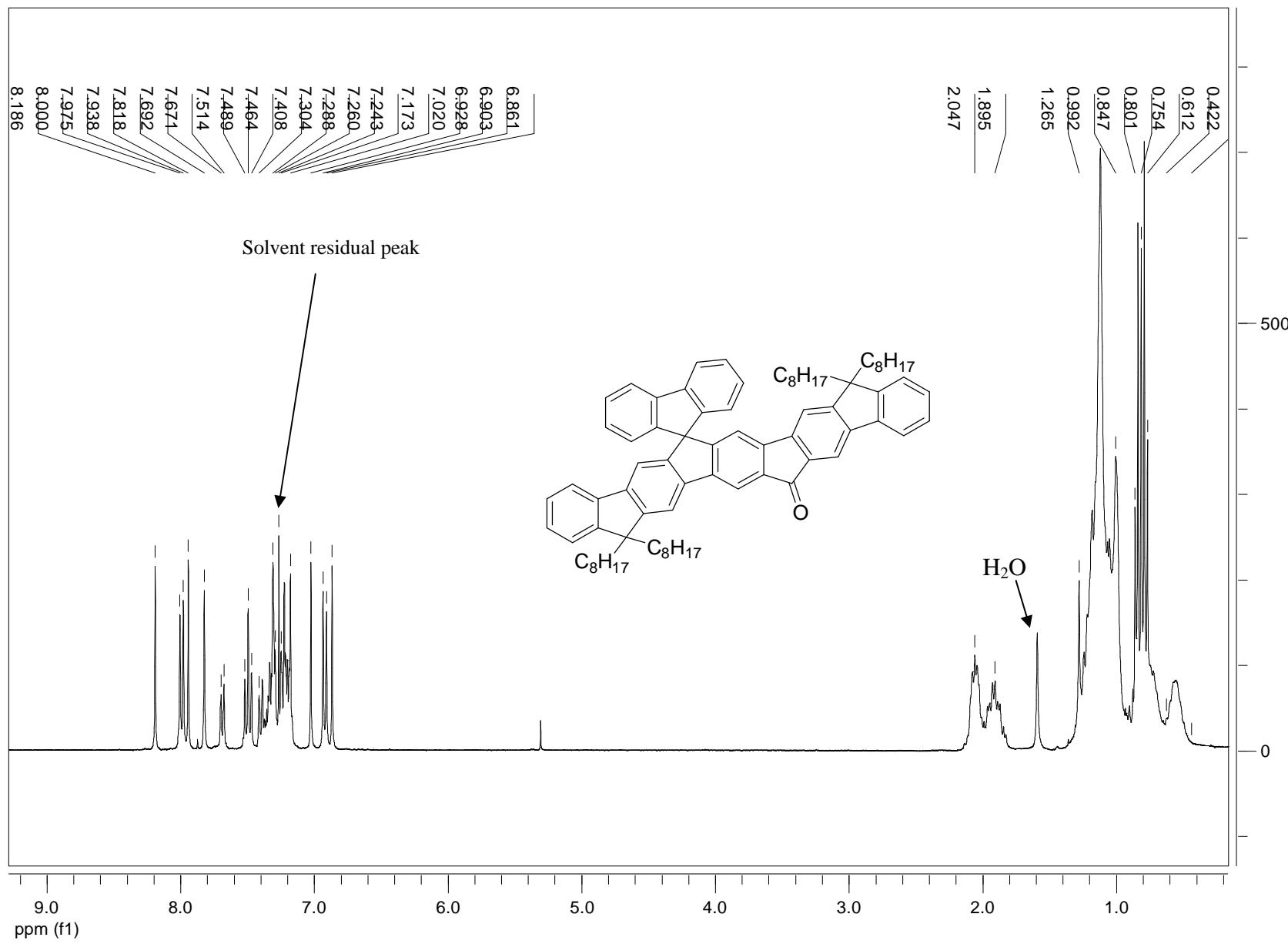


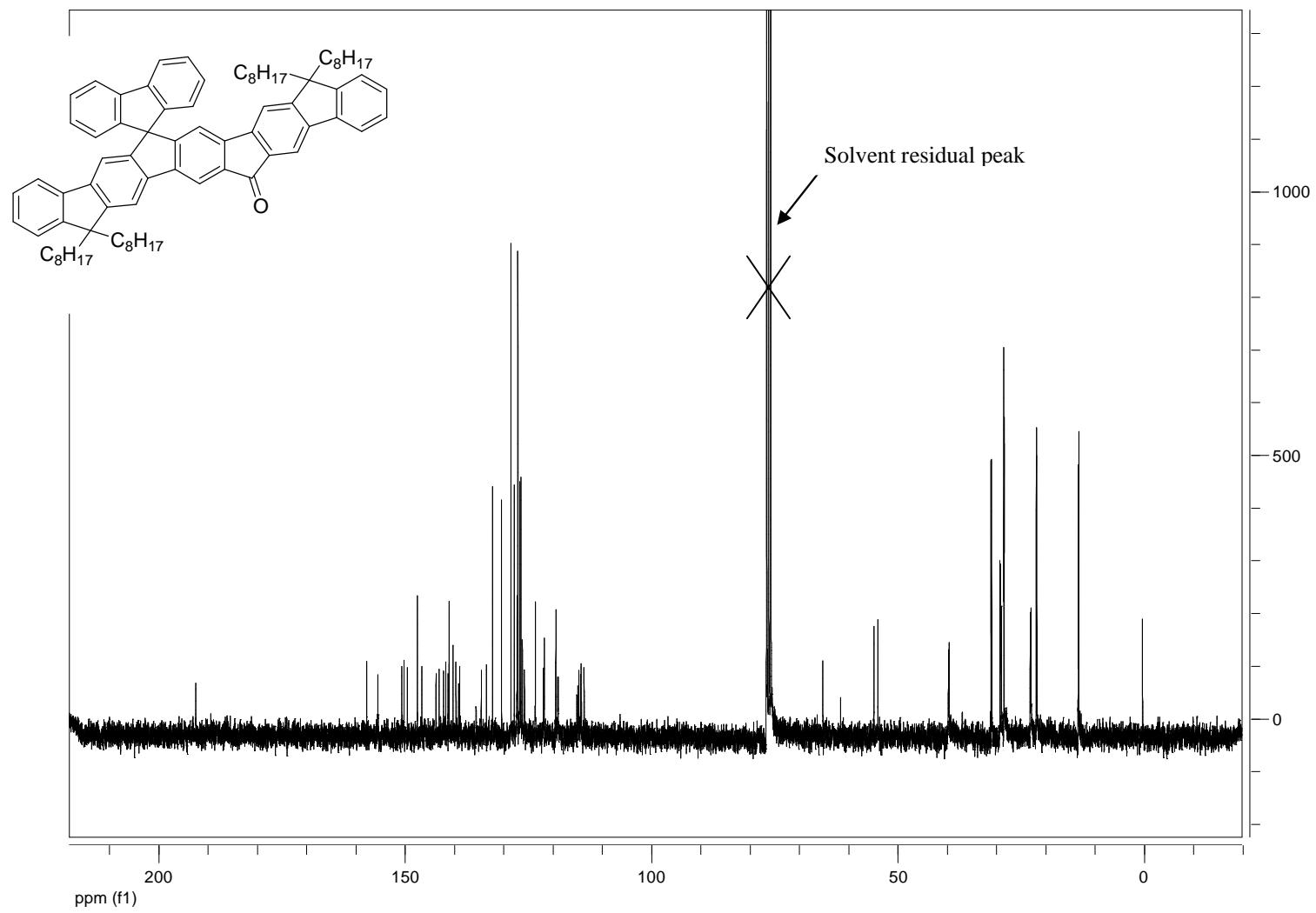
15-biphenyl-2-yl-15-hydroxy-9,9,18,18-tetraoctyl-15,18-dihydrobenzo[5,6]-s-indaceno[1,2-*b*]indeno[2,1-*h*]fluoren-6(9*H*)-one 12 (CDCl₃)



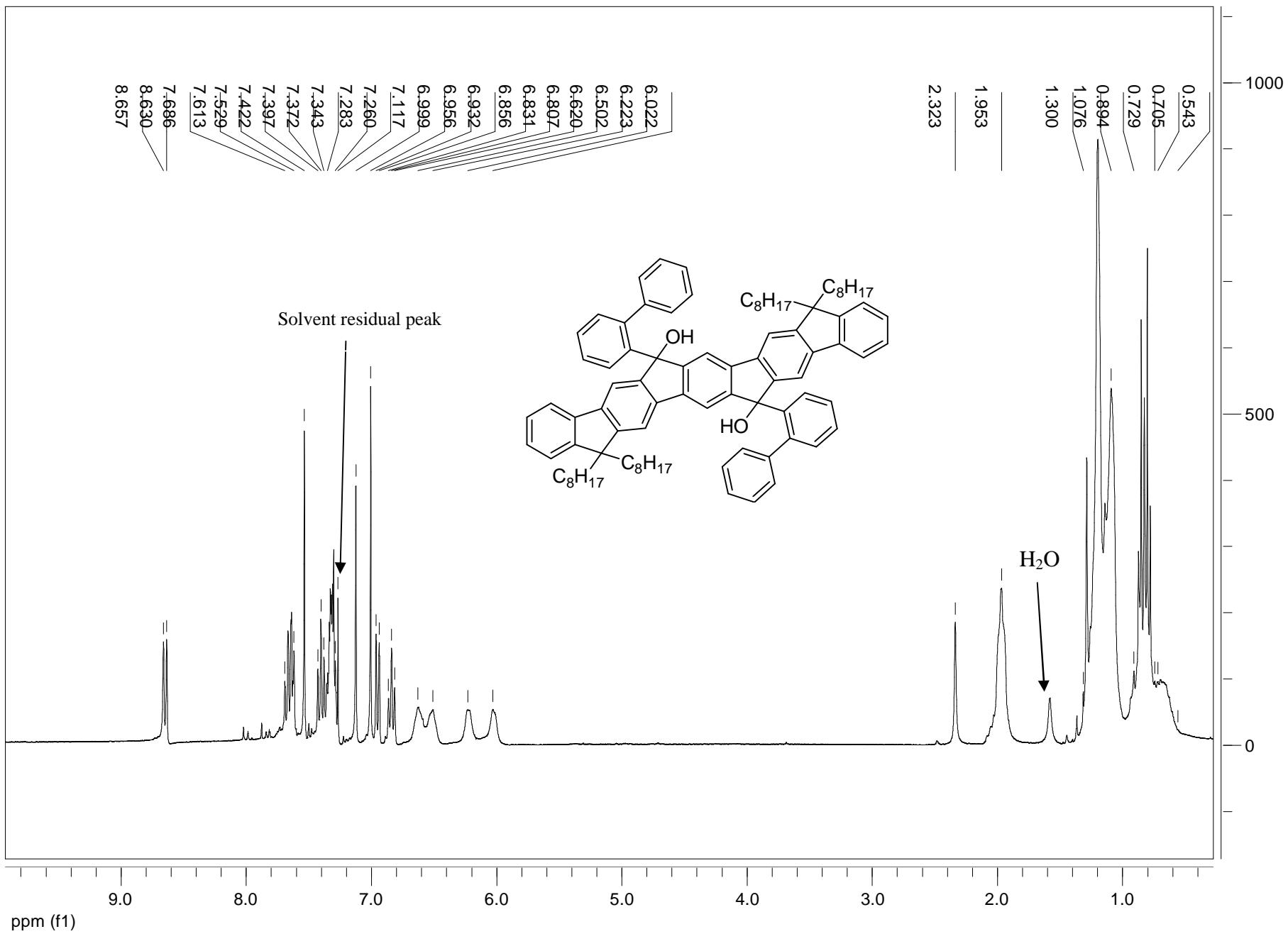


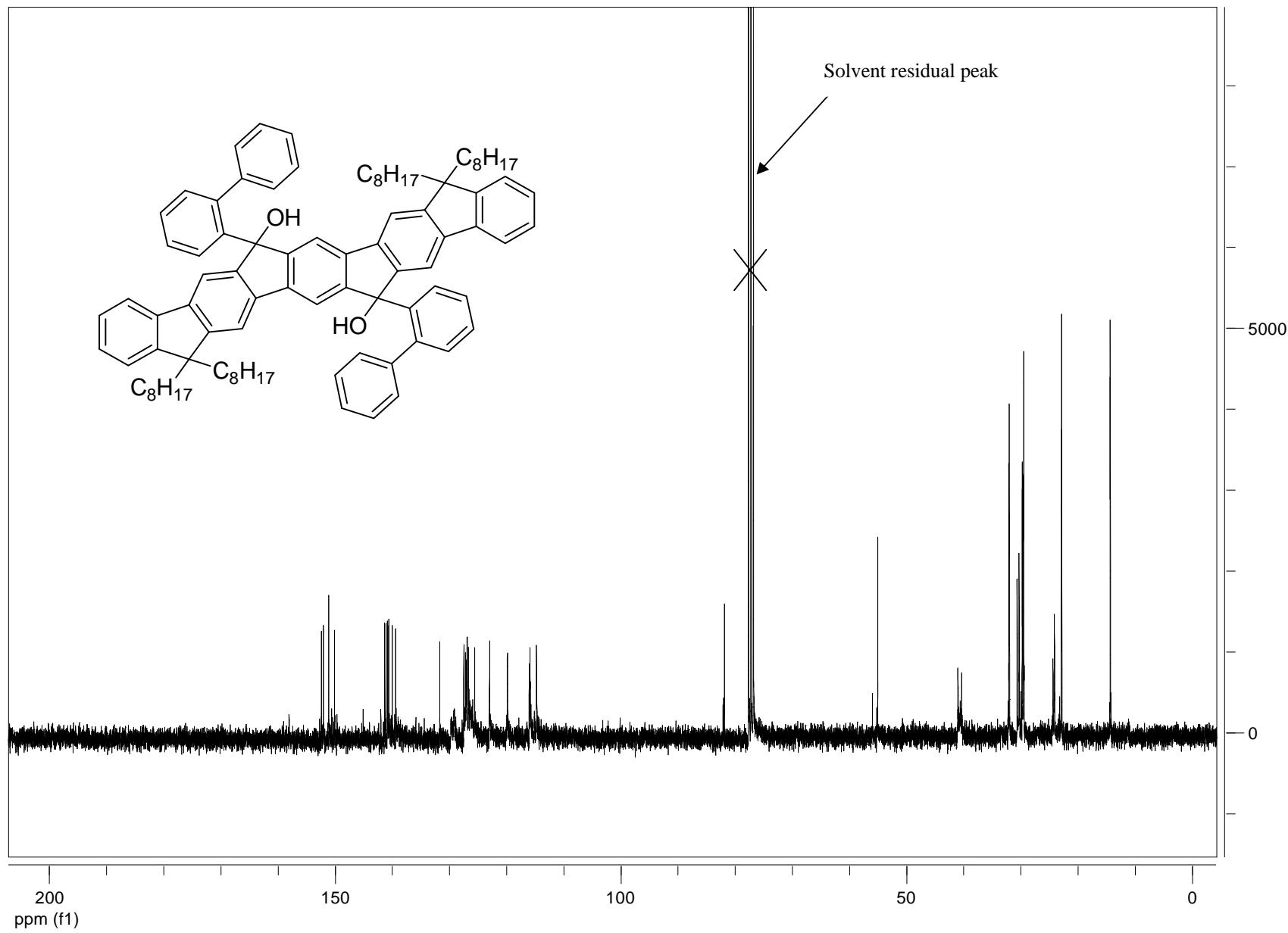
9,9,18,18-tetraoctyl-9,18-dihydro-15*H*-spiro[benzo[5,6]-s-indaceno[1,2-*b*]indeno[2,1-*h*]fluorene-6,9'-fluoren]-15-one 13
(CDCl₃)





6,15-dibiphenyl-2-yl-9,9,18,18-tetraoctyl-6,9,15,18-tetrahydrobenzo[5,6]-s-indaceno[1,2-*b*]indeno[2,1-*h*]fluorene-6,15-diol
11 (CDCl₃)





9',9',18',18'-tetraoctyl-9',18'-dihydrodispiro[fluorene-9,6'-benzo[5,6]-s-indaceno[1,2-*b*]indeno[2,1-*h*]fluorene-15',9''-fluorene] 2 (¹H: CD₂Cl₂; ¹³C: CDCl₃)

